

# Sedex Members Ethical Trade Audit Report



Audit Details										
Sedex Company Reference: (only available on Sedex System)		ZC: ZC1036471			Sedex Site Reference: (only available on Sedex System)			ZS: ZS	1064735	
Business name (Company name	e):	Katz Gmb	H & Co.	KG						
Site name:		Katz Gmb	H & Co.	KG						
Site address: (Please include full address)		Hauptstrasse 2, 76599 Weisenbach		Country:			Germ	any		
Site contact and title:	d job	Anita Spinner								
Site phone:		07802-814481			Site e-mail:			anita.spinner@koehlerpaper.com		
SMETA Audit Pillo	ars:				⊠ Environ	vironment Business Ethics		Ethics		
Date of Audit:		05.+06.12.2	2018							
TÜV NORD CERT GmbH					Report Owner (payee):  (If paid for by the customer of the site please remove for Sedex upload)					
			, ,	Audit	Con	ducted	Ву			
Commercial	$\boxtimes$		Purcha	ser				Retai	ler	
Brand owner			NGO						Union	
Multi- stakeholder			Combined Audit (select all that apply)							
stakeholder										



# **Audit Content:**

- (1) A SMETA audit was conducted which included some or all of Labour Standards, Health & Safety, Environment and Business Ethics. The SMETA Best Practice Version 6.0 April 2017 was applied. The scope of workers included all types at the site e.g. direct employees, agency workers, workers employed by service providers and workers provided by other contractors. Any deviations from the SMETA Methodology are stated (with reasons for deviation) in the SMETA Declaration.
- (2) The audit scope was against the following reference documents

#### 2-Pillar SMETA Audit

- ETI Base Code
- SMETA Additions
  - Universal rights covering UNGP
  - Management systems and code implementation,
  - Responsible Recruitment
  - Entitlement to Work & Immigration,
  - · Sub-Contracting and Home working,

### 4-Pillar SMETA

- 2-Pillar requirements plus
- Additional Pillar assessment of Environment
- Additional Pillar assessment of Business Ethics
- The Customer's Supplier Code (Appendix 1)
- (3) Where appropriate non-compliances were raised against the ETI code / SMETA Additions & local law and recorded as non compliances on both the audit report, CAPR and on Sedex.
- (4) Any Non-Compliance against customer code shall not be uploaded to Sedex. However, in the CAPR these 'Variances in compliance between ETI code / SMETA Additions/ local law and customer code' shall be noted in the observations section of the CAPR.



# **SMETA Declaration**

I declare that the audit underpinning the following report was conducted in accordance with SMETA Best Practice Guidance and SMETA Measurement Criteria.

- (1) Where appropriate non-compliances were raised against the ETI code / SMETA Additions & local law and recorded as non-compliances on both the audit report, CAPR and on Sedex.
- (2) Any Non-Compliance against customer code alone shall not be uploaded to Sedex. However, in the CAPR these 'Variances in compliance between ETI code / SMETA Additions/ local law and customer code' shall be noted in the observations section of the CAPR.

Auditor Team (s) (please list all including all interviewers):

Lead auditor: Ina Walter

Team auditor: Martin Saalmann

Interviewers: Ina Walter, Martin Saalmann

Report writer: Ina Walter

Report reviewer: Martin Saalmann

Audit Company Report Reference: 35229712
Date of declaration: 07.11.2018

Note: The focus of this ethical audit is on the ETI Base Code and local law. The additional elements will not be audited in such depth or scope, but the audit process will still highlight any specific issues.

This report provides a summary of the findings and other applicable information found/gathered during the social audit conducted on the above date only and does not officially confirm or certify compliance with any legal regulations or industry standards. The social audit process requires that information be gathered and considered from records review, worker interviews, management interviews and visual observation. More information is gathered during the social audit process than is provided here. The audit process is a sampling exercise only and does not guarantee that the audited site prior, during or post–audit, are in full compliance with the Code being audited against. The provisions of this Code constitute minimum and not maximum standards and this Code should not be used to prevent companies from exceeding these standards. Companies applying this Code are expected to comply with national and other applicable laws and where the provisions of law and this Code address the same subject, to apply that provision which affords the greater protection. The ownership of this report remains with the party who has paid for the audit. Release permission must be provided by the owner prior to release to any third parties.



# Non-Compliance Table

Issue (please click on the issue title to go direct to the appropriate audit results by clause) Note to auditor, please ensure that when issuing		Area of Non-Conformity (Only check box when there is a non- conformity, and only in the box/es where the non-conformity can be found)				Record the number of issues by line*:			Findings (note to auditor, summarise in as few words as possible NCs, Obs and GE)
	e audit report, hyperlinks are retained.	ETI Base Code	Local Law	Additional Elements	Customer Code	NC	Obs	GE	
								_	
0A	Universal Rights covering UNGP						1		<ul> <li>Obs1: It is recommended to include SMETA topics in e-learning as well</li> </ul>
ОВ	Management systems and code implementation						1		<ul> <li>Obs 1: opportunity of improvement for language courses</li> </ul>
1.	Freely chosen Employment						2		<ul> <li>Obs1: Completeness of personnel files</li> <li>Obs2: Recommendation to the project of electronic files</li> </ul>
2	Freedom of Association								•
3	Safety and Hygienic Conditions					1	3	1	<ul> <li>NC: The emergency exit sign at the warehouse for raw material do not correspond to the specification- it is missing.</li> </ul>

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Obs 1: The safeguarding measures at print shop auxiliary warehouse Obs2: Lifting device at the hand packing workplace. GE1: EVA System GE2: E-Learning platform Child Labour 4 5 Living Wages and Benefits Obs1: Salaries development administration vs. worker **Working Hours** Obs1: Approval of Work- und Company 6 Regulations Discrimination Regular Employment 8 Sub-Contracting and 8A **Homeworking** 

CNA	ETA
SIVI	F IA

9	Harsh or Inhumane Treatment				1		Obs 1: recommendation for a general procedure for complains to be documented.
10A	Entitlement to Work						•
10B2	Environment 2-Pillar						•
10B4	Environment 4–Pillar					1	GE1: EMS: closed water cycle
10C	Business Ethics						•
Gene	ral observations and summary of	the site:					

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<sup>\*</sup>Please note the table above records the total number of Non-compliances (NC), Observations (Obs) and Good Examples (GE). This gives the reviewer an indication of problem areas but does not detail severities of each issue – Reviewers need to check audit results by clause.



# **Site Details**

	Site Details					
A: Company Name:	KATZ GmbH & Co. KG					
B: Site name:	KATZ GmbH & Co. KG					
C: GPS location: (if available)	GPS Address:		Latitude: Longitud			
D: Applicable business and other legally required licence numbers and documents, for example, business license number, liability insurance, any other required government inspections	HRA 702678 Amtsgericht Mannheim; Umsatzsteuer-ID-Nr: DE 815107949					
E: Products/Activities at site, for example, garment manufacture, electricals, toys, grower, cutting, sewing, packing etc.	Development, production and distribution of board and coasters					
F: Site description: (Include size, location, and age of site. Also, include structure and number of buildings)	The site is located in Weisenbach on 20.000 m² and lies between the river Murg and a freeway. The site was founded around 300 years ago and use the river as an ongoing resource for production reasons. Within the building structure there is enough space for production and offices.					
	Production Building no Floor 1 Floor 2 Floor 3 Floor 4 Is this a shared building?  For below, please ad  Visible structural integ  Yes  No Please give details: No observation made	cks) observed?				
	Does the site have a	structural e	ngineer e	valuation?		

☐ Yes ☐ No Please give details: G: Site function: Agent 🗌  $oxed{\boxtimes}$  Factory Processing/Manufacturer  $\square$  Finished Product Supplier ☐ Grower ] Homeworker Labour Provider Pack House Primary Producer Service Provider Sub-Contractor H: Month(s) of peak season: Januar - September (if applicable) I: Process overview: Development, production and sale of cardboard and beer (Include products being produced, main mats / operations, number of production lines, Entwicklung, Erzeugung und Vertrieb von Pappe und main equipment used) Bierglasuntersetzer J: What form of worker representation / Union (name) union is there on site? Other (specify) None K: Is there any night production work at X Yes ☐ No the site? □ Yes L: Are there any on site provided worker ⊠ No accommodation buildings e.g. dormitories If yes approx. % of workers in on site accommodation ☐ Yes M: Are there any off site provided ⊠ No worker accommodation buildings If Yes approx. % of workers □ Yes N: Were all site provided accommodation buildings included in П No this audit If No, please give details



	Audit Parameters								
A: Time in and time out	Day 1 Time in: 8:00; 22: Day 1 Time out: 17:00; 23:00	00	Day 2 Time in: 8: Day 2 Time out: 12:00	00 Day 3 Time in: Day 3 Time out:					
B: Number of auditor days used:	2,5								
C: Audit type:	Full Initial Periodic Full Follow-up Partial Follow-Up Partial Other  If other, please define								
D: Was the audit announced?	<ul><li>✓ Announced</li><li>✓ Semi – announced: Window detail: weeks</li><li>✓ Unannounced</li></ul>								
E: Was the Sedex SAQ available for review?	Yes     No     If No, why not     If No, w								
F: Any conflicting information SAQ/Pre-Audit Info to Audit findings?	☐ Yes ☐ No If <b>Yes</b> , please capture detail in appropriate audit by clause								
G: Who signed and agreed CAPR (Name and job title)									
H: Is further information available (If yes please contact audit company for details)	Yes No								
I: Previous audit date:	22.03.2016								
J: Previous audit type:	Partial Follow–Up								
K: Were any previous audits reviewed for this audit	d ☐ Yes ☑ No ☐ N/A								
Audit attendance	Management	Worl	ker Representativ	es					
	Senior management		ker Committee esentatives	Union representatives					
A: Present at the opening meeting?		⊠ Y	es 🗌 No	☐ Yes ☐ No					

B: Present at the audit?	⊠ Yes	□No	⊠ Yes	□ No	Yes	□No
C: Present at the closing meeting?	⊠ Yes	□No	⊠ Yes	□No	Yes	□No
D: If Worker Representatives were not present please explain reasons why (only complete if no worker reps present)	n/a					
E: If Union Representatives were not present please explain reasons why: (only complete if no union reps present)	The worker committee is supported by a Union (IGBCE). It is not common that a representative from the Union is present. The worker committee representative is elected by the workers and thus adequate to represent them.					

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# **Worker Analysis**

"

The term "migrant worker" refers to a person who is engaged or has been engaged in a remunerated activity in a country of which they are not a national and where they do not intend to remain permanently or has purposely migrated on a temporary basis to another in-country region to seek and engage in a remunerated activity

Worker Analysis									
		Local			Migrant*			Total	
	Permanent	Temporary	Agency	Permanent	Temporary	Temporary Agency Hom work		Total	
Worker numbers – Male	124	0	0	0	0	0	0	124	
Worker numbers – female	35	0	0	0	0	0	0	35	
Total	159	0	0	0	0	0	0	159	
Number of Workers interviewed – male	5								
Number of Workers interviewed – female	5								
Total – interviewed sample size	10								

A: Nationality of Management	German
B: Nationality of workers Please add more rows as applicable	Countries: Country 1: German Country 2: Italien Country 3: Türkei Country 4: Rumänien Country 5: Polen Country 6: Litauen Country 7: USA
C: For the majority nationality of workers:	Nationality 1 approx % total workforce 83 Nationality 2 approx % total workforce 7 Nationality 3 approx % total workforce 7
D: Worker remuneration (management information)	0 % workers on piece rate 68 % hourly paid workers 32 % salaried workers Payment cycle:

T

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**Worker Interview Summary** A: Were workers aware of the audit? 🛛 Yes ОΝГ B: Were workers aware of the code? X Yes ПΝο C: Number of group interviews: 1 x 4; 1 x 5, 1 x 3, 1 x 2 (Please specify number and size of groups. Please see SMETA Best Practice Guidance and Measurement Criteria. If the auditor was not able to follow the BPG, please state within the declaration) D: Number of individual interviews Male: 3 Female: 3 (Please see SMETA Best Practice Guidance and Measurement Criteria) X Yes E: All groups of workers are included in the scope of this ПΝο audit such as; Direct employees, Casual and agency workers, Workers employed by service providers such as security and catering staff as well as workers supplied by If no, please give details other contractors. Note to auditor: please record details of migrant /agency/contractor workers in section 8 – Regular Employment, under Responsible 🛛 Yes F: Interviews were done in private and the confidentiality □ No of the interview process was communicated to the workers? G: In general, what was the attitude of the workers X Favourable Non-favourable towards their workplace? 7 Indifferent H: What was the most common worker complaint? No complains but potential for improvements I: What did the workers like the most about working at this Wohnortnähe; familiärer Umgang zwischen site? der Belegschaft J: Any additional comment(s) regarding interviews: Überstunden werden durchgeführt, wenn K: Attitude of workers to hours worked: notwendig. Überstunden sind nicht die Regel. L. Is there any worker survey information available? Yes  $\square$  No If yes, please give details: M: Attitude of workers: (Include their attitude to management, workplace, and the interview process. Both positive and negative information should be included) Note: Do not document any information that could put workers at risk

The employees are in general very satisfied with the management and the working conditions. Especially those employees who have some experiences in other companies are facing the advantages within this company. The long-time employees in the company appreciate the short distance between home and workplace because most of them life in the near. Another point is the good relationship between management and worker.

There were only few aspect for improvement noticed during the interviews but no complaints.

#### N: Attitude of worker's committee/union reps:

(Include their attitude to management, workplace, and the interview process. Both positive and negative information should be included) Note: Do not document any information that could put workers at risk

The local worker committee (7 member as required by law) is a member of the national worker committee of the Koehler Group. The communication between WR and GM is positive and open minded, all necessary and required information are given in time.

### O: Attitude of managers:

(Include attitude to audit, and audit process. Both positive and negative information should be included)

The GM and other executives are an active part of the Koehler Group. The company uses the possibilities for improvement. The open minded communication with the worker representatives are a valuable aspect as well for the ongoing improvement processes.

Report reference: 35229712

Date: 06.12.2018



# **Audit Results by Clause**

# **OA: Universal Rights covering UNGP**

(Click here to return to NC-table)

#### 0.A. Guidance for Observations

respect human rights?

- 0.A.1 Businesses should have a policy, endorsed at the highest level, covering human rights impacts and issues, and ensure it is communicated to all appropriate parties, including its own suppliers.
- 0.A.2 Businesses should have a designated person responsible for implementing standards concerning Human rights
- 0.A.3 Businesses shall identify their stakeholders and salient issues.
- 0.A.4 Businesses shall measure their direct, indirect, and potential impacts on stakeholders (rights holders) human rights.
- 0.A.5 Where businesses have an adverse impact on human rights within any of their stakeholders, they shall address these issues and enable effective remediation.
- 0.A.6 Businesses shall have a transparent system in place for confidentially reporting, and dealing with human rights impacts without fear of reprisals towards the reporter.

Note for auditors and readers. This is not a full Human Rights Assessment, but instead a check on the business's implementation of processes to meet their Universal rights covering UNGP responsibilities.

#### **Current Systems and Evidence Examined**

To complete 'current systems' Auditors examine policies and written procedures in conjunction with relevant managers, to understand, and record what controls and processes are currently in place e.g. record what policies are in place, what relevant procedures are carried out, who is /are responsible for the management of this item of the code. Evidence checked should detail any documentary or verbal evidence shown to support the systems.

**Current systems:** the organisation is a member of the Koehler Group and this organisation has established among others Corporate Compliance Guideline, Koehler Group "Values and responsibilities" as well as the Code of Conduct for the supply chain. All this information covering human rights impacts and issues and are available and communicated to appropriate parties. Management is responsible for implementing the standards concerning Human rights.

Evidence examined – to support system description (Documents examined & relevant comments. Include renewal/expiry date where appropriate): see noticed above!							
Details:							
Any other comments:							
A: Policy statement that expresses commitment to X Yes							

Audit company: TÜV NORD CERT GmbH Report reference: 35229712 Date: 06.12.2018 Sedexglobal.com

ΠNo

	Т				
	Please give details (mainly of company): The company had addressing these issues.				
B: Does the business have a designated person responsible for implementing standards concerning Human Rights?	Yes No  Please give details: Name: basicly CEO and operational Mrs. Schmidt Job title: Quality Assessment				
C: Does the businesses have a transparent system in place for confidentially reporting, and dealing with human rights impacts without fear of reprisals towards the reporter?	Yes No Please give details: The workers committee is the point of contact in case of complaints. They are obliged to handle complaints strictly confidential.				
D: Does grievance mechanism meet with UNGP requirement of e.g. (Legitimate, Accessible, Predictable, Equitable, Transparent, Rightscompatible, a source of continuous learning and based on stakeholder engagement)?	Yes No  If no, please give details: basicly yes but the system should be improved – see Obs				
E: Does the business demonstrate effective data privacy procedures for workers' information, which is implemented?	npany is following the EU				
Fin	dings				
Finding: Observation $\boxtimes$ Company NC Description of observation:	Objective evidence observed:				

	Findings	
Finding: Observation   Description of observation:	Company NC	Objective evidence observed: Been observed during
It is recommended to include SMETA topics in e-learning as well		the audit while showing the training tool
Local law or ETI/Additional elements / customer specific requirement: 0.A.5		
Comments:		

Good examples observed:	
Description of Good Example (GE):	Objective Evidence Observed:



# **Measuring Workplace Impact**

Workplace Impact		
A: Annual worker turnover:  Number of workers leaving in last 12 months as a % of average total number of workers on site over the year (annual worker turnover)	Last year: 8%	This year 9 %
B: Current % quarterly (90 days) turnover: Number of workers leaving from the first of the 90 day period through to the last day of the 90 day period / [(number of employees on the 1st day of 90 day period + number of employees on the last day of the 90 day period) / 2]		
C: Annual % absenteeism:  Number of days lost through job absence in the year /  [(number of employees on 1st day of the year + number employees on the last day of the year) / 2]  * number available workdays in the year	Last year: 5,70 %	This year 5,76 %
D: Quarterly (90 days) % absenteeism: Number of days lost through job absence in the period / [(Number of employees on 1st of the period + Number of employees on the last day of the period) / 2] * Number of available workdays in the month		
E: Are accidents recorded?	Yes     No     Please describe:     No     Please describe:     No     No	
F: Annual Number of work related accidents and injuries per 100 workers: [(Number of work related accidents and injuries * 100) / Number of total workers]	Last year: 2017 Number: 1total	This year: 2018 Number: 2 total
G: Quarterly (90 days) number of work related accidents and injuries per 100 workers:  [(Number of work related accidents and injuries * 100) / Number of total workers]	8	4
H: Lost day work cases per 100 workers: [(Number of lost days due to work accidents and work related injuries * 100) / Number of total workers]	Last year: 2.411,09	This year: 2.341,57
I: % of workers that work on average more than 48 standard hours / week in the last 6 / 12 months:	6 months 0 % workers	12 months 0 % workers
J: % of workers that work on average more than 60 total hours / week in the last 6 / 12 months:	6 months 0 % workers	12 months 0 % workers



## **OB: Management system and Code Implementation**

(click here to return to NC Table)

0.B.1 Suppliers are expected to implement and maintain systems for delivering compliance to this Code. 0.B.2 Suppliers are expected to be operating legally in premises with the correct business licenses and permissions and to have systems to ensure that all relevant land rights have been complied with 0.B.3 Suppliers shall appoint a senior member of management who shall be responsible for compliance with the Code.

0.B.4 Suppliers are expected to communicate this Code to all employees.

0.B.5 Suppliers should communicate this code to their own suppliers and, where reasonably practicable, extend the principles of this Ethical Code through their supply chain.

#### **Current Systems and Evidence Examined**

To complete 'current systems' Auditors examine policies and written procedures in conjunction with relevant managers, to understand, and record what controls and processes are currently in place e.g. record what policies are in place, what relevant procedures are carried out, who is/are responsible for the management of this item of the code. Evidence checked should detail any documentary or verbal evidence shown to support the systems.

# **Current systems:**

The company has included the requirements of CoC within the already existing management system. Because of that the continuous surveillance activities of the MS are in place as well as the management review. The CoC was given to the employees in paper as well as verbally. It is available in the company extranet and accessible to all employees. In addition, workers have been trained during a meeting in Sept 2018.

Since 02.2016 CoC is also communicated to supplier and to personal service companies.

Evidence examined – to support system description (Documents examined & relevant comments. Include renewal/expiry date where appropriate):

Details: CoC, Interviews

Any other comments:

Management Systems:		
A: In the last 12 months, has the site been subject to any fines/prosecutions for non–compliance to any regulations?	☐ Yes ☑ No Please give details:	
B: Do policies and/or procedures exist that reduce the risk of forced labour, child labour, discrimination, harassment & abuse?	Yes No Please give details: Management maintains an open door policy. In case necessary, workers can share any sorrows with the workers representatives.	
C: If Yes, is there evidence (an indication) of effective implementation? Please give details.	Various interviews conducted.	

D: Have managers and workers received training in the standards for forced labour, child labour, discrimination, harassment & abuse?	Yes No Please give details:	
E: If Yes, is there evidence (an indication) that training has been effective e.g. training records etc.? Please give details	Yes No Please give details: noticed during interviews	
F; Does the site have any internationally recognised system certifications e.g. ISO 9000, 14000, OHSAS 18000, SA8000 (or other social audits).  Please detail (Number and date).	Yes No Please give details: DIN EN ISO 9001:2015; DIN EN ISO 14001:2015; DIN EN ISO 50001:2011, Blauer Engel, PEFC	
G: Is there a Human Resources manager/department? If Yes, please detail.	<ul><li>Yes</li><li>No</li><li>Please give details:</li></ul>	
H: Is there a senior person /manager responsible for implementation of the code	∑ Yes □ No Please give details:	
I: Is there a policy to ensure all worker information is confidential	<ul><li>Yes</li><li>No</li><li>Please give details: current DSGVO</li></ul>	
J: Is there an effective procedure to ensure confidential information is kept confidential	∑ Yes □ No Please give details:	
K: Are risk assessments conducted to evaluate policy and procedure effectiveness?	☐ Yes ☑ No Please give details:	
L: Does the facility have a process to address issues found when conducting risk assessments, including implementation of controls to reduce identified risks?	☐ Yes ☐ No Please give details:	
M: Does the facility have a policy/code which require labour standards of its own suppliers?	∑ Yes ☐ No Please give details:	
Land rights		
N: Does the site have all required land rights licenses and permissions (see SMETA Measurement Criteria)?	Yes No Please give details: notarized property purchase agreements and abstract of title (Grundbuchauszug).	
O: Does the site have systems in place to conduct legal due diligence to recognize and apply national laws and practices relating to land title?	∑ Yes □ No	



	Please give details: legal department and public notary are checking the abstract of title (Grundbuchauszug) of a property and the owner of the property. This is usual in Germany
P: Does the site have a written policy and procedures specific to land rights.  If yes, does it include any due diligence the company will undertake to obtain free, prior and informed consent, (FPIC) even if national/local law does not require it	Yes No If yes, how does the company obtain FPIC: this is not necessary because of the German laws.
Q: Is there evidence that facility / site compensated the owner/lessor for the land prior to the facility being built or expanded.	Yes No Please give details: notarized property purchase agreement. In Germany a facility / site becomes owner of the property, only if the purchase price and the taxes were paid.
R. Does the Facility demonstrate that alternatives to a specific land acquisition were considered to avoid or minimize adverse impacts?	Yes No Please give details: usual practice before a property is purchased by a facility in Germany.
S: Is There any evidence of illegal appropriation of land for facility building or expansion of footprint.	☐ Yes ☑ No Please give details:

	Non–compliance:	
1. Description of non-compliance:  NC against ETI/Additional Elements  NC against customer code:	□ NC against Local Law	Objective evidence observed: (where relevant please add photo numbers)
Local law and/or ETI requirement:		
Recommended corrective action:		
2. Description of non-compliance:  NC against ETI/Additional Elements  NC against customer code:	□ NC against Local Law	
Local law and/or ETI requirement:		



<b></b>
Objective evidence observed: Interviews
Objective evidence observed:

# 1: Freely Chosen Employment

(Click here to return to NC-table)

#### ETI

1.1 There is no forced, bonded or involuntary prison labour.

1.2 Workers are not required to lodge "deposits" or their identity papers with their employer and are free to leave their employer after reasonable notice.

## **Current Systems and Evidence Examined**

To complete 'current systems' Auditors examine policies and written procedures in conjunction with relevant managers, to understand, and record what controls and processes are currently in place e.g. record what policies are in place, what relevant procedures are carried out, who is/are responsible for the management of this item of the code. Evidence checked should detail any documentary or verbal evidence shown to support the systems.

# **Current systems:**

All employees chose to work freely. As per German Law forced, bonded and involuntary prison labour is prohibited. No deposits or identity papers are lodged with the employer.

Evidence examined – to support system description (Documents examined & relevant comments. Include renewal/expiry date where appropriate):

Details: Interviews, personnel files, pay rolls, employees contracts

Any other comments:

A: Is there any evidence of retention of original documents, e.g. passports/ID's	☐ Yes ☐ No If yes, please give details and category of workers affected:
B: Is there any evidence of a loan scheme in operation	Yes No If yes, please give details and category of workers affected:
C: Is there any evidence of retention of wages /deposits	Yes No If yes, please give details and category of workers affected:
D: Are there any restrictions on workers' freedom to terminate employment?	Yes No Please describe finding:
E: If any part of the business is UK based or registered there & has a turnover over £36m, is there is a	Yes No Please describe finding:

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published 'modern day slavery statement.		
	☐ Not applicable	
G: Is there evidence of any restrictions on workers' freedoms to leave the site at the end of the work day?	☐ Yes ☑ No Please describe finding:	
H: Does the site understand the risks of forced / trafficked / bonded labour in its supply chain	Yes No If yes, please give details and category of w	orkers affected:
I: Is the site taking any steps taking to reduce the risk of forced / trafficked labour?	Yes No Please describe finding:	
	Non-compliance:	
1. Description of non-compliance:  NC against ETI  NC against Local Law:  NC against customer code:		Objective evidence observed: (where relevant please add photo numbers)
Local law and/or ETI requirement		
Recommended corrective action:		
2. Description of non-compliance:  NC against ETI NC against Local Law: NC against customer code:		
Local law and/or ETI requirement:		
Recommended corrective action:		



Objective evidence observed:
Objective evidence observed:

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## 2: Freedom of Association and Right to Collective Bargaining are Respected

(Click here to return to NC-table) (Click here to return to Key Information)

#### ETI

- 2.1 Workers, without distinction, have the right to join or form trade unions of their own choosing and to bargain collectively.
- 2.2 The employer adopts an open attitude towards the activities of trade unions and their organisational activities.
- 2.3 Workers' representatives are not discriminated against and have access to carry out their representative functions in the workplace.
- 2.4 Where the right to freedom of association and collective bargaining is restricted under law, the employer facilitates, and does not hinder, the development of parallel means for independent and free association and bargaining.

# **Current Systems and Evidence Examined**

To complete 'current systems' Auditors examine policies and written procedures in conjunction with relevant managers, to understand, and record what controls and processes are currently in place e.g. record what policies are in place, what relevant procedures are carried out, who is/are responsible for the management of this item of the code. Evidence checked should detail any documentary or verbal evidence shown to support the systems.

#### **Current systems:**

Within the company there is a nominated worker committee (works council) with 7 members (as required by law). The worker committee confirmed the open mind of management for worker related aspects and good and continued cooperation. This worker committee is also a member of the national worker committee of Koehler Group which meets 4 x/year. The worker committee of KATZ has its own office for meetings and daily work and can both hold its meetings there and have discussions with individual workers or groups of workers.

The current theme of interest is part-time working prior to retirement – a labour-management agreement is to be developed. Information regarding such agreements is saved in the KIP information system and is generally available to employees.

Interviews were held with the employees in the worker committee office during the audit. The requirements are therefore comprehensively fulfilled.

Evidence examined – to support system description (Documents examined & relevant comments. Include renewal/expiry date where appropriate):		
Details:		
Any other comments:		
A: What form of worker representation/union is there on site?	x Union (IGBCE) x Worker Committee Other (specify) None	

Report reference: 35229712

Date: 06.12.2018

X Yes B: Is it a legal requirement to have a ΠNο union? C: Is it a legal requirement to have X Yes a worker's committee? Пνο X Yes D: Is there any other form of ПΝο effective worker/management Describe: communication channel? (Other than union/worker committee e.g. H&S, The company nominated persons for handicapped workers, for sexual harassment) discrimination and for trainees. Is there evidence of free elections? X Yes Пио X Yes E: Does the supplier provide adequate facilities to allow the □No Union or committee to conduct Details: The committee has its own office. related business? F: Name of union and union **IGBCE** Is there evidence of free elections? X Yes No N/A representative, if applicable: Is there evidence of free elections? G: If there is no union, is there a ☐ Yes ☐ No ☐ N/A parallel means of consultation with workers e.g. worker committees? X Yes ☐ No H: Are all workers aware of who their representatives are? I: Were worker representatives freely X Yes ☐ No Date of last election: April 2018 elected? J: Do workers know what topics can X Yes \quad No be raised with their representatives?  $\boxtimes$  Yes  $\square$  No K: Were worker representatives/union If **Yes**, please state how many: 2 representatives interviewed? Minutes were taken of the regular meetings; interviews been L: Please describe any evidence that union/worker's committee is conducted effective? Specify date of last meeting; topics covered; how minutes were communicated etc. X Yes ☐ No M: Are any workers covered by Collective Bargaining Agreement (CBA)?

Audit company: TÜV NORD CERT GmbH



If <b>Yes</b> , what percentage by trade Union/worker representation	80_% workers covered by Union CBA	100% workers covered by worker rep CBA
If <b>Yes</b> , does the Collective Bargaining Agreement (CBA) include rates of pay?	X Yes No	

Non-compliance:		
Description of non-compliance:  NC against ETI NC against Local Law NC against customer code:  NC against ETI NC against Local Law NC against customer	Objective evidence observed: (where relevant please add photo numbers)	
Local law and/or ETI requirement:		
Recommended corrective action:		
2. <b>Description of non–compliance:</b> NC against ETI NC against Local Law NC against customer code:		
Local law and/or ETI requirement:		
Recommended corrective action:		
Observation:		
Description of observation:	Objective evidence observed:	
Local law or ETI requirement:	observed.	
Comments:		
Good Examples observed:		
Description of Good Example (GE):	Objective evidence observed:	

#### 3: Working Conditions are Safe and Hygienic

(Click here to return to NC-table)
(Click here to return to Key Information)

#### ETI

- 3.1 A safe and hygienic working environment shall be provided, bearing in mind the prevailing knowledge of the industry and of any specific hazards. Adequate steps shall be taken to prevent accidents and injury to health arising out of, associated with, or occurring in the course of work, by minimising, so far as is reasonably practicable, the causes of hazards inherent in the working environment. 3.2 Workers shall receive regular and recorded Health & Safety training, and such training shall be
- 3.2 Workers shall receive regular and recorded Health & Safety training, and such training shall be repeated for new or reassigned workers.
- 3.3 Access to clean toilet facilities and to potable water, and, if appropriate, sanitary facilities for food storage shall be provided.
- 3.4 Accommodation, where provided, shall be clean, safe, and meet the basic needs of the workers.
- 3.5 The company observing the code shall assign responsibility for Health & Safety to a senior management representative.

# **Current Systems and Evidence Examined**

To complete 'current systems' Auditors examine policies and written procedures in conjunction with relevant managers, to understand, and record what controls and processes are currently in place e.g. record what policies are in place, what relevant procedures are carried out, who is/are responsible for the management of this item of the code. Evidence checked should detail any documentary or verbal evidence shown to support the systems.

# **Current systems:**

Even though the company has not yet a certified OHSAS management system it already applies the group wide applicable policies and procedures. It is expected that the certification will be applied in 2019/2020. H&S representative is the technical director of the company. Accidents, if any, are recorded and trainings are conducted regularly. A doctor is present on regular basis and workers are able to meet him. Besides, he inspecting the workplaces together with the H&S committee to check possible risks and recommend improvements.

The toilet facilities are appropriate and potable water is available for free to all workers. Besides, kitchens are available for food storage or preparation.

Evidence examined – to support system description (Documents examined & relevant comments. Include renewal/expiry date where appropriate):
Details: Intranet, Interviews, ASA Protokolle, company round tour
Any other comments:

A: Does the facility have general and	
occupational Health & Safety policies	□No
and procedures that are fit for purpose	
and are these communicated to	Please give details:
workers?	



B: Are the policies included in workers' manuals?	
	□No
	Please give details: Dokumentationen im Koehler Informations Portal (KIP); auf Laufwerken und Vorort
C: Are there any structural additions without required permits/inspections (e.g. floors added)?	Yes
	⊠ No
(0.9. 110013 dadod) :	Please give details:
D: Are visitors to the site informed on	Yes
H&S and provided with personal protective equipment	⊠ No
	Please give details: The audit team was not introduced into the H&S requirements at the site. PPE was provided as long as necessary.
E: Is a medical room or medical facility provided for workers?	⊠ Yes
	□No
If yes, do the room(s) meet legal requirements and is the size/number of rooms suitable for the number of workers.	Please give details:
F: Is there a doctor or nurse on site or there is easy access to first aider/trained medical aid?	□No
	Please give details: A doctor is visiting the site regularly and workers are able to meet him.
G: Where the facility provides worker	Yes
transport - is it fit for purpose, safe,	□No
maintained and operated by competent persons e.g. buses and other vehicles?	Please give details: n/a
Utils society personal storage space	
H: Is secure personal storage space provided for workers in their living space and is it fit for purpose?	□No
	Please give details: Storage for workers which can be locked is available.
I: Are H&S Risk assessments conducted	
(including evaluating the arrangements	□No
for workers doing overtime e.g. driving after a long shift) and are there controls to reduce identified risk?	Please give details:

Audit company: TÜV NORD CERT GmbH Report reference: 35229712 Date: 06.12.2018



J: Is the site meeting its legal obligations on environmental requirements including required permits for use and disposal of natural resources?  K: Is the site meeting its customer requirements on environmental standards, including the use of banned chemicals?	<ul> <li>X Yes</li> <li>No</li> <li>Please give details:</li> <li>X Yes</li> <li>No</li> <li>Please give details:</li> </ul>	
	Non-compliance:	
1. Description of non-compliance:  NC against ETI NC against Local Law NC against customer code: The emergency exit sign at the warehouse for raw material do not correspond to the specification- it is missing.  Local law and/or ETI requirement  Recommended corrective action: check whether there are regulations about and add the emergency sign  2. Description of non-compliance: NC against ETI NC against Local Law NC against customer code:  Local law and/or ETI requirement:  Recommended corrective action:		Objective evidence observed: (where relevant please add photo numbers) Observed during sidetour
Observation:		
Description of observation:  1) The audit team was not introduced into Considering that the lead auditor was at to provide the introduction at least for the 2) The print shop auxiliary warehouse does not there are other safeguarding measures. The second be checked once again  3) The hand packing workplace is equipped we easier for the employees. The former equipment platform is rated by the employees as the most whether the old solution can be reactivated.  Local law or ETI requirement:  1.1  Recommended corrective action: take can be confirmation of the Hazardous Substances Of 11.12.2018 Ms. Spinner	the site already, the company missed team auditor. ot have a drip tray installed as usual, but suitability of this type of storage should with a lifting device to make the work ent with a foot-operated electronic lifting are positive solution. It should be checked are for the improvement aspects, sly after the audit and, according to the	Objective evidence observed: Observed during the sidetour



# Good Examples observed:

- 1) The e-learning platform, which also includes seminars on occupational safety, should also be cited as a good example.
- 2) The EVA Risk Tolerance System is a good example of how an organization can positively communicate issues related to occupational safety, health, fire and environmental protection to its employees

Objective Evidence Observed:

e-learning platform, EVA system 4: Child Labour Shall Not Be Used

(Click here to return to NC-table) (Click here to return to Key Information)

#### ETI

- 4.1 There shall be no new recruitment of child labour.
- 4.2 Companies shall develop or participate in and contribute to policies and programmes which provide for the transition of any child found to be performing child labour to enable her or him to attend and remain in quality education until no longer a child.
- 4.3 Children and young persons under 18 shall not be employed at night or in hazardous conditions.
- 4.4 These policies and procedures shall conform to the provisions of the relevant ILO Standards.

## **Current Systems and Evidence Examined**

To complete 'current systems' Auditors examine policies and written procedures in conjunction with relevant managers, to understand, and record what controls and processes are currently in place e.g. record what policies are in place, what relevant

# procedures are carried out, who is/are responsible for the management of this item of the code. Evidence checked should detail any documentary or verbal evidence shown to support the systems. **Current systems:** Child labour is strictly prohibited in Germany. There is no risk of child labour. Evidence examined – to support system description (Documents examined & relevant comments. Include renewal/expiry date where appropriate): Details:

A: Legal age of employment:	15
B: Age of youngest worker found:	17
C: Are there children present on the work floor but not working at the time of audit?	☐ Yes ☐ No
D: % of under 18's at this site (of total workers)	0,64 %
E: Are workers under 18 subject to hazardous work assignments?  (Go to clause 3 – Health and Safety)	X Yes No If yes, please give details: Working on machines (paper machine and printing presses) with rotating and hot parts must be classified as dangerous. However, risk assessments are prepared and instructed for all activities.

Audit company: TÜV NORD CERT GmbH

Any other comments:

Report reference: 35229712 Date: 06.12.2018



Non-compliance:		
Description of non-compliance:  NC against ETI  NC against Local Law  NC against customer code:	Objective evidence observed: (where relevant please add photo numbers)	
Local law and/or ETI requirement:		
Recommended corrective action:		
2. <b>Description of non-compliance:</b> NC against ETI  NC against Local Law  NC against customer code:		
Local law and/or ETI requirement:		
Recommended corrective action:		
Observation:		
Description of observation:	Objective evidence observed:	
Local law or ETI requirement:	observed:	
Comments:		
Good Examples observed:		
Description of Good Example (GE):	Objective Evidence Observed:	

Audit company: TÜV NORD CERT GmbH



## 5: Living Wages are Paid

(Click here to return to NC-table)
(Click here to return to Key information)

#### ETI

- 5.1 Wages and benefits paid for a standard working week meet, at a minimum, national legal standards or industry benchmark standards, whichever is higher. In any event wages should always be enough to meet basic needs and to provide some discretionary income.
- 5.2 All workers shall be provided with written and understandable information about their employment conditions in respect to wages before they enter employment and about the particulars of their wages for the pay period concerned each time that they are paid.
- 5.3 Deductions from wages as a disciplinary measure shall not be permitted nor shall any deductions from wages not provided for by national law be permitted without the expressed permission of the worker concerned. All disciplinary measures should be recorded.

# **Current Systems and Evidence Examined**

To complete 'current systems' Auditors examine policies and written procedures in conjunction with relevant managers, to understand, and record what controls and processes are currently in place e.g. record what policies are in place, what relevant procedures are carried out, who is/are responsible for the management of this item of the code. Evidence checked should detail any documentary or verbal evidence shown to support the systems.

#### **Current systems:**

The workers are paid in line with the agreement with the workers Union for paper industry. The hourly wage is meeting the legally fixed minimum wage. In line with German law wages are not subject to any disciplinary measures.

Evidence examined – to support system description (Documents examined & relevant comments. Include renewal/expiry date where appropriate):

Details: Interviews, contracts, pay rolls

Any other comments:

Non–compliance:		
Description of non-compliance:  NC against ETI  NC against Local Law  NC against customer code:	Objective evidence observed: (where relevant please add photo numbers)	
Local law and/or ETI requirement:		
Recommended corrective action:		
2. Description of non–compliance:		

Audit company: TÜV NORD CERT GmbH



□ NC against ETI □ NC against Local Law □ NC against customer code:				
Local law and/or ETI requirement:				
Recommended corrective action:				
Observation:				
Description of observation:  1) Salaries for administration employees have developed according to years of service (see salary table) based on collective bargaining agreements. Such developments are not intended for workers (based on cba). In the interests of equal treatment, the regulation should be reviewed here.				ive evidence ed: table, employees
2) In the file of an employee a letter was filed with the r documented answer to this is not archived in the file. C that these aspects are documented.				
3) The auditors recommend to force the project to an electronic personnel file. The current situation that, for example, training certificates are stored with the respective superiors, that there are paper files in the personnel department in combination with the available personnel data in SAP is a possibility for optimization.				
Local law or ETI requirement: 5.1				
Comments:				
Good Examples observed:				
Description of Good Example (GE):			Object Observ	ive Evidence ed:
Summary Information				
	le sal leur	Antoni	~4 4b ~	le this want of a
Criteria  Local Law (Please state legal requirement)  Record results ago			d site	Is this part of a Collective Bargaining Agreement?
A: Standard/Contracted work hours:  (Maximum legal and actual required working hours excluding overtime, please state if possible per day, week, and month)  Legal maximum: 48h (6 Working Days)			(	∑ Yes ☐ No

Audit company: TÜV NORD CERT GmbH Sedexglobal.com

Days)



F: Bonus scheme found:

B: Overtime hours: (Maximum legal and actual overtime hours, please state if possible per day, week, and month)		Legal maximum: 12h (6 Working Days)	Comply with legal regulation, CBA Entspr. gesetzl. Regelung, Tarif, BV	⊠ Yes □ No
C: wage for standard/contracted hours: (Minimum legal and actual minimum wage at site, please state if possible per hr, day, week, and month)		Legal minimum 8,84 €	: Comply with legal regulation, CBA Entspr. gesetzl. Regelung, Tarif, BV	∑ Yes □ No
D: overtime wage: (Minimum legal and actual minimum overtime wage at site, please state if possible per hr, day, week, and month)		Legal minimum n.a.	: Comply with CBA Entspr. Tarif, BV	∑ Yes □ No
Wages analysis:				
(Clic	ck here to retui	rn to Key Informatio	<u>on)</u>	
A: Were accurate records shown at the first request?	∑ Yes □ No			
If <b>No</b> , why not?				
B: Sample Size Checked (State number of worker records checked and from which weeks/months – should be current, peak, and random/low. Please see SMETA Best Practice Guidance and Measurement Criteria)				
C: Are there different legal minimum wage grades? If <b>Yes</b> , please specify all.	☐ Yes ☑ No	If <b>Yes</b> , ple	ase give details:	
D: If there are different legal minimum grades, are all workers graded and paid correctly?	☐ Yes ☐ No ☑ N/A	If <b>No</b> , pled	ase give details:	
E: For the lowest paid production workers, are wages paid for standard/contracted hours (excluding overtime) below or above the legal minimum?	Below leg		tual wages found: Nand please state hour / w	
F: Please indicate the breakdown of workforce per earnings:			vorkforce earning ur vorkforce earning m	_

Audit company: TÜV NORD CERT GmbH Report reference: 35229712 Date: 06.12.2018 Sedexglobal.com 38

Bonus Scheme found:

100 % of workforce earning above min wage



Please specify details: Note: full time employees and please state hour / week / month H: What deductions are required by Health insurance, pension insurance, unemployment insurance, law e.g. social insurance? long-term care insurance and taxes Please state all types: Please list all I: Have these deductions been 1. made? Please list all deductions that ☐ No deductions that 2. have/have not been made. have been made. Please describe: Please list all 1. deductions that 2. have not been made. Please describe: J: Were appropriate records available to verify hours of work and П No wages? Yes K: Were any inconsistencies found? Poor record keeping (if yes describe nature)  $\square$  No. Isolated incident Repeated occurrence: L: Do records reflect all time worked? (For instance, are workers asked to Пио attend meetings before or after work Please give details: but not paid for their time) M: Is there a defined living wage: Yes Yes ⊠ No This is <u>not normally</u> minimum legal wage. If answered yes, please state Please specify amount/time: amount and source of info: Please see SMFTA Best Practice Guidance and Measurement Criteria. If yes, what was the calculation ISEAL/Anker Benchmarks method used. ]Asia Floor Wage Figures provided by Unions Livina Waae Foundation UK TFair Wear Waae Ladder Fairtrade Foundation Other - please give details: N: Are there periodic reviews of wages? If Yes give details (include No whether there is consideration to Please give details: Collective bargaining basic needs of workers plus discretionary income).

Audit company: TÜV NORD CERT GmbH

O: Are workers paid in a timely manner in line with local law?

P: Is there evidence that equal rates are being paid for equal work:

Q: How are workers paid:

Cash
Cheque
Bank Transfer
Other
If other, please explain:

Report reference: 35229712 Date: 06.12.2018



### 6: Working Hours are not Excessive

(Click here to return to NC-table)
(Click here to return to Key Information)

#### ETI

- 6.1 Working hours must comply with national laws, collective agreements, and the provisions of 6.2 to 6.6 below, whichever affords the greater protection for workers. Sub-clauses 6.2 to 6.6 are based on international labour standards.
- 6.2 Working hours, excluding overtime, shall be defined by contract, and shall not exceed 48 hours per week.
- 6.3 All overtime shall be voluntary. Overtime shall be used responsibly, taking into account all the following: the extent, frequency and hours worked by individual workers and the workforce as a whole. It shall not be used to replace regular employment. Overtime shall always be compensated at a premium rate, which is recommended to be not less than 125% of the regular rate of pay.
- 6.4 The total hours worked in any 7-day period shall not exceed 60 hours, except where covered by clause 6.5 below.
- 6.5 Working hours may exceed 60 hours in any 7-day period only in exceptional circumstances where <u>all</u> of the following are met:
  - this is allowed by national law;
  - this is allowed by a collective agreement freely negotiated with a workers' organisation representing a significant portion of the workforce;
  - appropriate safeguards are taken to protect the workers' health and safety; and
  - The employer can demonstrate that exceptional circumstances apply such as unexpected production peaks, accidents or emergencies.
- 6.6 Workers shall be provided with at least one day off in every 7-day period or, where allowed by national law, 2 days off in every 14-day period.

#### **Current Systems and Evidence Examined**

To complete 'current systems' Auditors examine policies and written procedures in conjunction with relevant managers, to understand, and record what controls and processes are currently in place e.g. record what policies are in place, what relevant procedures are carried out, who is/are responsible for the management of this item of the code. Evidence checked should detail any documentary or verbal evidence shown to support the systems.

#### **Current systems:**

The working hours are in line with Germany law and are fixed in the union bargaining agreement. The working hours are defined in the contract of the employees. Contracts have been checked randomly. Overtime is voluntary. This could be verified by means of interview. It could not be observed that overtime is conducted excessively. If overtime is conducted it is in line with German law. Compensation of overtime is 125 %.

In general working hours are in average 38 hours per week in line with the union bargaining agreement. In peak seasons this may increase, but it could not be observed that overtime is conducted outside the legal frame. All workers are provided minimum 1 day of in a 7 day period.

The working hours are recorded with an automatic device at entrance and exit of the factory. The data is filed in a software. The data is accessible to the workers in the company intranet.

Report reference: 35229712

All requirements are essentially fulfilled based on the union bargaining agreements.



Evidence examined – to support system description (Documents examined & release renewal/expiry date where appropriate):	evant comments. Include
Details:	
Any other comments:	
Non-compliance:	
Description of non-compliance:  NC against ETI  NC against Local Law  NC against customer code:	Objective evidence observed: (where relevant please add photo numbers)
Local law and/or ETI requirement:	
Recommended corrective action:	
2. Description of non-compliance:  NC against ETI NC against Local Law NC against customer code:	
Local law and/or ETI requirement:	
Recommended corrective action:	
Observation:	
Description of observation:  1) In the employment contract, reference is made to the Work and Company Regulations as a co-applicable document. In these work regulations, the locations concerned are named on the first page; Weisenbach is not listed here. However, there is § III Working Time, which was regulated separately for Weisenbach in 2018 - and is thus a component of the Work Regulations. It would make sense to also approve the entire work and plant regulations for the Weisenbach site.  Local law or ETI requirement: 6.1	Objective evidence observed: Employment contracts
Comments:	

Audit company: TÜV NORD CERT GmbH Report reference: 35229712 Date: 06.12.2018



	Good Exam	ples observed:	
Description of Good E			Objective Evidence Observed:
	Please include time e	ours' analysis e.g. hour/week/month (ey information)	
Systems & Processes			
A. What timekeeping systems are used: time card etc.	The workers are using a chip connected to a digital system leave. The recordings are ac	m which records the time o	at entry and the time at
B: Is sample size same as in wages section?	☐ Yes ☐ No If no, please give details		
C: Are standard/contracted working hours defined in <b>all</b> contracts/employme nt agreements?	∑ Yes □ No	If NO, please give details type of workers do NOT h defined in contracts/emp Please give details:	ave standard hours
D: Are there any other types of	⊠ Yes □ No	If YES, please complete a	s appropriate:
contracts/employme nt agreements used?		0 hrs Part time	Variable hrs
		If "Other", Please define:	
E. Do any standard/contracted	☐ Yes ☒ No	If yes, please detail hours, affected and frequency	%, types of workers

Audit company: TÜV NORD CERT GmbH



working hours defined in contracts/employme nt agreements exceed 48 hours per week?		Please give	e details:	
F: Are workers provided with at least 1 day off in every 7-day-period, or 2 in 14-day-period?	Please select all applicable:  1 in 7 days 2 in 14 days No If 'No', please explain:		Is this allowed by local law?  Yes  No	
ponodi	Maximum number of days w	orked withou	ut a day off (in sample):	
	6			
Standard/Contracted	d Hours worked			
G: Were standard working hours over 48	∑ Yes □ No	If yes, % of workers & frequency:		
hours per week found?		may result i	0, workers at the machine PM working in shifts. This nay result in higher working hours but in average per year it is below.	
H: Any local waivers/local law or permissions which allow averaging/annualise d hours for this site?	☐ Yes ☐ No	If yes, pleas	se give details:	
Overtime Hours work	ed			
I: Actual overtime hours worked in sample (State per day/week/month)	Highest OT hours:			
J: Combined hours (standard or contracted + overtime hours = total) over 60 found? Please give details:	☐ Yes ☐ No			
K: Approximate percentage of total workers on highest overtime hours:	%			

Audit company: TÜV NORD CERT GmbH Report reference: 35229712 Date: 06.12.2018 Sedexglobal.com 44



L: Is overtime voluntary?	∑ Yes     ☐ No     ☐ Conflicting Information	Please detail evidence e.g. Wording of contract / employment agreement / handbook / worker interviews / refusal arrangements:	
		Contract, Interview	
Overtime Premiums			
M: Are the correct legal overtime premiums paid?	∑ Yes     ☐ No     ☐ N/A – there is no legal requirement to OT premium	Please give details of normal day overtime premium as a % of <b>standard</b> wages:	
N: Is overtime paid at a premium?	⊠ Yes □ No	If yes, please describe % of workers & frequency:	
O: If the site pays less than 125% OT premium and this is allowed under local law, are there other	□ No □ Consolidated pay (May be standard wages above minimum legal wage, with no/low overtime premium) □ Collective Bargaining agreements □ Other  Please explain any checked boxes above e.g. detail of consolidated pay / CBA or Other		
considerations? Please complete the boxes where relevant.			
P: If more than 60 total hours per week and this is legally allowed, are there other considerations?	Overtime is voluntary  Onsite Collective bargaining allows 60+ hours/week Safeguards are in place to protect worker's health and safety Site can demonstrate exceptional circumstances Other reasons (please specify)  Please explain any checked boxes above e.g. detail of consolidated pay / CBA or other:		
Please complete the boxes where relevant.			
Q: Is there evidence that overtime hours are being used for extended periods to make up for labour shortages or increased order volumes?	Yes No If yes, please give details:		
R: If sufficient workers cannot be hired, are	Yes No		

Audit company: TÜV NORD CERT GmbH

new working time
arrangements
explored to ensure
that overtime is the
exception rather
than the rule.

Audit company: TÜV NORD CERT GmbH

#### 7: No Discrimination is Practiced

(Click here to return to NC-table)

#### ETI

7.1 There is no discrimination in hiring, compensation, access to training, promotion, termination or retirement based on race, caste, national origin, religion, age, disability, gender, marital status, sexual orientation, union membership or political affiliation.

#### **Current Systems and Evidence Examined**

To complete 'current systems' Auditors examine policies and written procedures in conjunction with relevant managers, to understand, and record what controls and processes are currently in place e.g. record what policies are in place, what relevant procedures are carried out, who is/are responsible for the management of this item of the code. Evidence checked should detail any documentary or verbal evidence shown to support the systems.

#### **Current systems:**

Any other comments:

Discrimination could not be observed at any time during the audit. Interviews were conducted to confirm this. Majority of the workers are employed for long time (sometimes up to 40 years). All workers have access to training. The workers representatives are male and female.

Evidence examined – to support system description (Documents examined & relevant comments. Include renewal/expiry date where appropriate):

Details:

A: Gender breakdown of Management + Supervisors (Include as one combined group)	Male: 81 % Female 19 %
B: Number of women who are in skilled or technical roles e.g. where specific qualifications are needed i.e. machine engineer / laboratory analyst:	#: 22
C: Is there any evidence of discrimination based on race, caste, national origin, religion, age, disability, gender, marital status, sexual orientation, union membership or political affiliation?:	Hiring Compensation access to training promotion termination or retirement

Audit company: TÜV NORD CERT GmbH

**Professional Development** 

A: What type of training and development are available for workers?				
B: Are HR decisions e.g. promotion, training, compensation based on objective, transparent criteria?	Yes     □ No			
	If no, please give details:			
	Non-compliance:			
1. Description of non-compliance:  NC against ETI NC against La code:	ocal Law    NC against customer	Objective evidence observed: (where relevant please add photo numbers)		
Local law and/or ETI requirement:				
Recommended corrective action:				
2. Description of non–compliance:  NC against ETI NC against Lacode:	ocal Law    NC against customer			
Local law and/or ETI requirement:				
Recommended corrective action:				
	Observation:			
Description of charmetical	Observation.	Objective evidence		
Description of observation:		Objective evidence observed:		
Local law or ETI requirement:				

Comments:	
Good Examples observed:	
Description of Good Example (GE):	Objective Evidence Observed:



#### 8: Regular Employment Is Provided

(Click here to return to NC-table)
(Click here to return to Key Information)

#### ETI

- 8.1 To every extent possible work performed must be on the basis of recognised employment relationship established through national law and practice.
- 8.2 Obligations to employees under labour or social security laws and regulations arising from the regular employment relationship shall not be avoided through the use of labour–only contracting, sub–contracting, or home–working arrangements, or through apprenticeship schemes where there is no real intent to impart skills or provide regular employment, nor shall any such obligations be avoided through the excessive use of fixed–term contracts of employment.

#### Additional Elements: Responsible Recruitment

- 8.3 Suppliers have full understanding of the entire recruitment process and assess all labour recruiters and intermediaries against legal and/or ethical requirements.
- 8.4 There are effective management systems in place to identify and monitor the hiring and management of all migrant workers, contract workers, agency workers, temporary or casual labour The supplier shall implement processes to enable adequate control over agencies with regards the above points and related legislation.
- 8.5 Employment agencies must only supply workers registered with them.
- 8.6 Workers pay no recruitment fee at any stage of the recruitment process.
- 8.7 Worker contracts accurately reflect the agreed payment and terms in the recruitment process and are understood and signed by workers.

#### **Current Systems and Evidence Examined**

To complete 'current systems' Auditors examine policies and written procedures in conjunction with relevant managers, to understand, and record what controls and processes are currently in place e.g. record what policies are in place, what relevant procedures are carried out, who is/are responsible for the management of this item of the code. Evidence checked should detail any documentary or verbal evidence shown to support the systems.

Current systems: All workers in the factory are full time or part time employed. Most of the workers, working longer than 2 years have unlimited contracts. As per Germany law it is allowed to hire workers for 2 years with a limited contract. After 2 years it must be converted to an unlimited contract. A few new workers are under limited contract. All is in line with German Law. No migrant workers, agency workers, temporary or casual labour is observed. All contracts randomly checked show the agreed payment and any terms agreed. The contracts are duly signed by the worker as well as the management representative.

Evidence examined – to support system description (Documents examined & relevant comments. Include renewal/expiry date where appropriate):

Any other comments:



Non-compliance:				
1. Description of non-compliance:  NC against ETI NC aga code:		□ NC against customer	Objective evidence observed: (where relevant please add photo numbers)	
Local law and/or ETI requirement:				
Recommended corrective action:				
2. Description of non-compliance:  NC against ETI NC aga code:		□ NC against customer		
Local law and/or ETI requirement:				
Recommended corrective action:				
	Obs	ervation:		
Description of observation:			Objective evidence observed:	
Local law or ETI requirement:			observed.	
Comments:				
	Good Exan	nples observed:		
Description of Good Example (GE)	:		Objective Evidence Observed:	
Responsible Recruitment				
All Workers				
A: Were all workers presented with terms of employment at the time of recruitment, did they understand them and are they same as current conditions?	☑ Understood	nditions presented by workers tual conditions		

		If any are unchecked, please describe finding and specific category(ies) of workers affected:		
B: Did workers pay any fees, taxes, deposits or bonds for the purpose of recruitment/placement?	⊠ ۱ If ye	Yes No yes, please describe details and specific category(ies) of workers ffected:		
C: If yes, check all that apply:		Recruitment / hiring fees  Service fees Application costs Recommendation fees Placement fees Administrative, overhead or processing fees Skills tests Certifications Medical screenings Passports/ID's Work / resident permits Birth certificates Police clearance fees Any transportation and lodging costs after employment offer Any transport costs between work place and home Any relocation costs after commencement of employment New hire training / orientation fees Medical exam fees Deposit bonds or other deposits Any other non-monetary assets Other – please give details		
D: If any checked, give details:				
Migrant Workers:  The term "migrant worker" refers to a person who is engaged or has been engaged in a remunerated activity in a country of which they are not a national and where they do not intend to remain permanently or has purposely migrated on a temporary basis to another in-country region to seek and engage in a remunerated activity				
A: Type of work undertaken by migrant workers:	No migrant workers employed.		nployed.	
B: Migrant worker recruitment	n/a			
C: Are migrant workers' voluntary deductions (such as for remittances confirmed in writing by the worker of is evidence of the transaction supply the facility to the worker?	and	Yes No Please describe finding:	Observations	
D: Are any migrant workers in skilled technical, or management roles	d,	Yes No If yes number and exa	imple of roles:	

Audit company: TÜV NORD CERT GmbH Report reference: 35229712 Date: 06.12.2018 Sedexglobal.com 52



Migrant Workers (this should include all migrant workers including permanent workers, temporary and/or seasonal workers)	

# **NON-EMPLOYEE WORKERS**

Recruitment Fees:	
Recruitment Fees: A: Are there any fees?  B: If yes, check all that apply:	Yes No N/A as all employees are employed by the company. Recruitment / hiring fees Service fees Application costs Recommendation fees Placement fees Administrative, overhead or processing fees Skills tests Certifications
	Medical screenings Passports/ID's
	Work / resident permits Birth certificates
	Police clearance fees Any transportation and lodging costs after employment offer Any transport costs between work place and home
	Any relocation costs after commencement of employment  New hire training / orientation fees
	Medical exam fees Deposit bonds or other deposits
	Any other non-monetary assets  Other – please give details
C: If any checked, give details:	

Agency Workers (if applicable) (workers sourced from a local agent who are not directly paid by the site, but paid by the agency, Usually the agencies are paid by the site and the wages of the individual workers are paid by the agency.)		
A: Number of agencies used (average):	N/A Names if available:	
B: Were agency workers' age / pay / hours included within the scope of this audit?	☐ Yes ☐ No	
C: Were sufficient documents for agency workers available for review?	☐ Yes ☐ No	

Audit company: TÜV NORD CERT GmbH Sedexglobal.com

D: Is there a legal contract / agreement with all agencies?	☐ Yes ☐ No
	Please give details:
E: Does the site have a system for checking labour standards of	☐ Yes ☐ No
agencies? If yes, please give details.	Please give details:
	Contractors: erally individuals who supply several workers to a site. Usually the contractors be workers are paid by the contractor. Common terms include, gang bosses, labor provider,
A: Any contractors on site?	☐ Yes ☐ No If yes, how many contractors are present, please give details:
B: If <b>Yes</b> , how many workers supplied by contractors?	
C: Do all contractor workers understand their terms of employment?	Yes No Please describe finding:
D: If <b>Yes</b> , please give evidence for contractor workers being paid per la	w:



8A: Sub-Contracting and Homeworking:

### 8A: Sub-Contracting and Homeworking

(Click here to return to NC-table) (Click here to return to Key Information)

8A.1 There should be no sub-contracting unless previously agreed with the main client.

8A.2 Systems and processes should be in place to manage sub-contracting, homeworking and external processing.

Note to auditor on homeworking:

Report on whether it is direct or via agents. How many workers, relationship with site and what control systems are in place.

Note to auditor on subcontracting: auditor should use this section for subcontractors of part made or wholly made finished goods, this section should not be used for raw material manufacturers unless instructed otherwise by customers

#### **Current Systems and Evidence Examined**

To complete 'current systems' Auditors examine policies and written procedures in conjunction with relevant managers, to understand, and record what controls and processes are currently in place e.g. record what policies are in place, what relevant procedures are carried out, who is/are responsible for the management of this item of the code. Evidence checked should detail any documentary or verbal evidence shown to support the systems.

Current systems: The whole production process is managed by fully employed workers. No subcontracting or homeworking is detected.

Evidence examined – to support system description (Documents examined & relevant comments. Include renewal/expiry date where appropriate):

If any processes are sub-contracted - please populate below boxes

if any processes are sub-c	contractea – piease populate i	pelow poxes
Process Subcontracted	Process 1	Process 2
Name of factory		
Address		
Process Subcontracted	Process 3	Process 4
Name of factory		
Address		
Process Subcontracted	Process 5	Process 6
Name of factory		
Address		
Details:		

				1	•	
r	NOr	1–C	on	nbi	ııar	ice:

Report reference: 35229712

Date: 06.12.2018



1. Description of non-compliance:  NC against ETI/Additional Elements  NC against Local Law  NC against customer code:	Objective evidence observed: (where relevant please add photo numbers)
Local law and/or ETI /Additional Elements requirement:	
Recommended corrective action:	
2. Description of non-compliance:  NC against ETI/Additional Elements  NC against Local Law  NC against customer code:	
Local law and/or ETI requirement:	
Recommended corrective action:	
Observation:	T
Description of observation:	Objective evidence observed:
Local law or ETI/Additional elements requirement:	observed.
Comments:	
Good Examples observed:	
Description of Good Example (GE):	Objective Evidence Observed:
Summary of sub–contracting – if applicable  Not Applicable please x	
A: Has the auditor made a simple calculation to compare capacity with workers' work load in order to identify possible unrecorded work or undeclared sub-contracting	

Audit company: TÜV NORD CERT GmbH Report reference: 35229712 Date: 06.12.2018 Sedexglobal.com



☐ Yes☐ No☐ If <b>Yes</b> , summarise details:			
Yes No If <b>Yes</b> , summarise details:			
Child labor is prohibited by law			
		ole	
Yes No If <b>Yes</b> , summarise detail	ls:		
Male: 0	Female: 0		Total: 0
☐ Directly ☐ Through Agents		If through agents, number of agents:	
Yes No			
Yes No			
Please give details:			
Yes No			
	No If Yes, summarise detai  Yes No If Yes, summarise detai  Child labor is prohibited  mary of homeworking Not Applicable p  Yes No If Yes, summarise detai  Male: 0  Directly Through Agents  Yes No Yes No Yes No Yes	No If Yes, summarise details:  Yes No If Yes, summarise details:  Child labor is prohibited by law  mary of homeworking – if applicate Not Applicable please x  Yes No If Yes, summarise details:  Male: 0 Female: 0  Directly Through Agents  Yes No Please give details:  Yes Yes	No   Yes, summarise details:    Yes

Audit company: TÜV NORD CERT GmbH Report reference: 35229712 Date: 06.12.2018 Sedexglobal.com 5



#### 9: No Harsh or Inhumane Treatment is Allowed

(Click here to return to NC-table)

#### ETI

9.1 Physical abuse or discipline, the threat of physical abuse, sexual or other harassment and verbal abuse or other forms of intimidation shall be prohibited.

Additional elements:

9.2 companies should provide access to a confidential grievance mechanism for all workers

A: Are there published, anonymous and/or open channels available for reporting any violations of Labour standards and H&S or any other grievances to a 3 <sup>rd</sup> party?	Yes No Please give details: Workers can report to their line managers or to the worker representatives.
B: If <b>Yes</b> , are workers aware of these channels and have access? Please give details.	Yes, during interview this was confirmed.
C: If yes, what type of mechanism is used e.g. hotline, whistle blowing mechanism, comment box etc. Please give details.	Direct talks to the management or to the worker representatives.
D: Which of the following groups is there a grievance mechanism in place for?	<ul><li>✓ Workers</li><li>✓ Communities</li><li>✓ Suppliers</li><li>✓ Other</li></ul>
	Please give Details: Stakeholders outsite of the company can raise concerns through email or through governmental authorities.
E: Are there any open disputes?	☐ Yes ☐ No  If yes, please give details
F: Does the site encourage its business partners (e.g., suppliers) to provide individuals and communities with access to effective grievance mechanisms (e.g. help lines or whistle blowing mechanism)	☐ Yes ☐ No If no, please give details – Stakeholders outsite of the company can raise concerns through email or through governmental authorities.
G: Is there a published and transparent disciplinary procedure?	☐ Yes ☐ No If no, please explain
H: If yes, are workers aware of these the disciplinary procedure?	☐ Yes☐ No☐ If no, please give details



I: Does the disciplinary procedure allow for deductions from wages (fines) for disciplinary purposes (see wages section)?	
Current Systems and Evidence Examined  To complete 'current systems' Auditors examine policies and written procedures in conjunction understand, and record what controls and processes are currently in place e.g. record what polici procedures are carried out, who is /are responsible for the management of this item of the code. Evany documentary or verbal evidence shown to support the systems.	es are in place, what relevant
Current systems: In general, workers can launch any complaint through the line representatives. Stakeholders from outside of the company may send email or m governmental audthorities.	_
Evidence examined – to support system description (Documents examined & releasenewal/expiry date where appropriate):	evant comments. Include
Details: Interview	
Any other comments:	
Non–compliance:	
1. Description of non-compliance:  NC against ETI  NC against Local Law  NC against customer code:	Objective evidence observed: (where relevant please add photo numbers)
Local law and/or ETI requirement:	
Recommended corrective action:	
2. Description of non-compliance:  NC against ETI NC against Local Law NC against customer code:	
Local law and/or ETI requirement:	

Audit company: TÜV NORD CERT GmbH Report reference: 35229712 Date: 06.12.2018



Recommended corrective action:	
Observation:	
Description of observation:  1) The complaint possibilities for the employees are given via communication channels to the worker committee and to supervisors; in addition, it is recommended that a general procedure be documented.  Local law or ETI requirement: 9.1	Objective evidence observed: Interviews
Comments:	
Const Formando adoption de	
Good Examples observed:	
Description of Good Example (GE):	Objective Evidence Observed:

Audit company: TÜV NORD CERT GmbH Report reference: 35229712 Date: 06.12.2018 Sedexglobal.com 6



# 10. Other Issue areas: 10A: Entitlement to Work and Immigration

(Click here to return to NC-table)

#### **Additional Elements**

10A.1 Only workers with a legal right to work shall be employed or used by the supplier. 10A.2 All workers, including employment agency staff, must be validated by the supplier for their legal right to work by reviewing original documentation.

To complete 'current systems' Auditors examine understand, and record what controls and process procedures are carried out, who is/are responsible	ses are currently in place e.g. record what	policies are in place, what relevant de. Evidence checked should detail
Current systems: The workers employed ho	ave the legal right for work.	
Evidence examined – to support system de renewal/expiry date where appropriate):	escription (Documents examined	& relevant comments. Include
Details: Contracts		
Any other comments:		
	Non–compliance:	
1. Description of non-compliance:  NC against ETI/Additional Elements  NC against customer code:	☐ NC against Local Law	Objective evidence observed: (where relevant please add photo numbers)
Local law and/or ETI /Additional Elements	requirement:	ada photo numbers)
Recommended corrective action:		
2. Description of non–compliance:  NC against ETI/Additional Elements NC against customer code: Local law and/or ETI/Additional Elements in	☐ NC against Local	
Recommended corrective action:		

Audit company: TÜV NORD CERT GmbH



Observation:		
Description of observation:  Local law or ETI/Additional Elements requirement:	Objective evidence observed:	
Comments:		
Good examples observed:		
Description of Good Example (GE):	Objective Evidence Observed:	

Audit company: TÜV NORD CERT GmbH



#### 10. Other issue areas 10B2: Environment 2–Pillar

(Click here to return to NC-table)

To be completed for a 2–Pillar SMETA Audit, and remove the following page which is 10B4 environment 4 pillar

10B2.1 Suppliers must comply with the requirements of local and international laws and regulations including having necessary permits.

10B2.2 The supplier should be aware of and comply with their end clients' environmental requirements. Note for auditors and readers, This is not a full environmental assessment but a check on basic systems and management approach.

Current Systems and Evidence Examined  To complete 'current systems' Auditors examine policies and written procedures in conjunction with relevant managers, to understand, and record what controls and processes are currently in place e.g. record what policies are in place, what relevant procedures are carried out, who is /are responsible for the management of this item of the code. Evidence checked should detail any documentary or verbal evidence shown to support the systems.		
Current systems: N/A since 4 Pillar		
Evidence examined – to support system description (Documents examined & relevant comments. Include renewal/expiry date where appropriate):  Details:		
Any other comments:		
	Non-compliance:	
Description of non–compliance:     NC against ETI/Additional Elements	□ NC against Local Law	Objective evidence observed: (where relevant please add photo numbers)
Local law and/or ETI/Additional Elements	requirement:	
Recommended corrective action:		
2. Description of non–compliance:  NC against ETI/Additional Elements	☐ NC against Local Law	

Audit company: TÜV NORD CERT GmbH



Local law and/or ETI/Additional Elements requirement:		
Recommended corrective action:		
Observation:		
	Objective evidence observed:	
Local law or ETI/additional elements requirement:		
Comments:		
Good examples observed:		
Description of Good Example (GE):	Objective Evidence Observed:	

Audit company: TÜV NORD CERT GmbH



#### 10. Other issue areas 10B4: Environment 4–Pillar

(Click here to return to NC-table)

To be completed for a 4–Pillar SMETA Audit and remove the previous page which is 10B2 environment 2 pillar

#### **B.4. Compliance Requirements**

10B4.1 Businesses as a minimum must meet the requirements of local and national laws related to environmental standards.

10B4.2 Where it is a legal requirement, businesses must be able to demonstrate that they have the relevant valid permits including for use and disposal of resources e.g. water, waste etc.

10B4.3 Businesses shall be aware of their end client's environmental standards/code requirements 10B4.4 Suppliers should have an environmental policy, covering their environmental impact, which is communicated to all appropriate parties, including its own suppliers.

10B4.5 Suppliers shall be aware of the significant environmental impact of their site and its processes. 10B4.6 The site should measure its impacts, including continuous recording and regular reviews of use and discharge of natural resources e.g. energy use, water use (see 4–pillar audit report and audit checks for details).

10B4.7 Businesses shall make continuous improvements in their environmental performance.

10B4.8 Businesses shall have available for review any environmental certifications or any environmental management systems documentation

10B4.9 Businesses should have a nominated individual responsible for co-ordinating the site's efforts to improve environmental performance.

#### **B4.** Guidance for Observations

10B4.10 Suppliers should have completed the appropriate section of the SAQ and made it available to the auditor.

10B4.11 Has the site recently been subject to (or pending) any fines/prosecutions for noncompliance to environmental regulations.

Note for auditors and readers. This environment section is intended to take not more than 0.25 auditor days. It is an assessment only and the main requirement is to establish whether a site is meeting applicable environmental laws and/or has any certifications or environmental management systems in place. Following this assessment the client/supplier may decide a full environmental audit is required (see also best practice guidance/environment and guidance for auditor)

#### **Current Systems and Evidence Examined**

To complete 'current systems' Auditors examine policies and written procedures in conjunction with relevant managers, to understand, and record what controls and processes are currently in place e.g. record what policies are in place, what relevant procedures are carried out, who is/are responsible for the management of this item of the code. Evidence checked should detail any documentary or verbal evidence shown to support the systems.

Current systems: The company has a valid certification against ISO 14001 (TÜV NORD CERT). Hence, all requirements are met.

Evidence examined – to support system description (Documents examined & relevant comments. Include renewal/expiry date where appropriate):

Details: Certificate - SAQ

Any other comments:



	Non-compliance:	
1. Description of non–compliance:  NC against ETI/Additional Elements  NC against customer code:	☐ NC against Local	Objective evidence observed: (where relevant please add photo numbers)
Local law and/or ETI/Additional Elements	requirement:	
Recommended corrective action:		
2. Description of non–compliance:  NC against ETI/Additional Elements  NC against customer code:	☐ NC against Local	
Local law and/or ETI/Additional elements	requirement:	
Recommended corrective action:		
	Observation:	
	Observation:	
Description of observation:		Objective evidence observed:
Local law or ETI/Additional elements requi	irements:	
Comments:		
Go	ood examples observed:	
Description of Good Example (GE):		Objective Evidence Observed:

Audit company: TÜV NORD CERT GmbH

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**Environmental Analysis** (Site declaration only - this has not been verified by auditor. Please state units in all cases below.) Rolf Peter - Umweltbeauftragter Koehler Paper Group A: Is there a manager responsible for Environmental Umweltansprechpartner – Wolfgang Hirsch issues (Name and Position): B: Has the site conducted a risk Please give details: See Environmental Report assessment on the environmental impact of the site, including implementation of controls to reduce identified risks? C: Does the site have a Please give details: DIN EN ISO 14001:2015 recognised environmental system certification such as ISO 14000 or equivalent? Please detail. D: Does the site have an Environmental policy? If yes, is it publicly available? (For guidance, please see https://www.koehlerpaper.com/de/unternehmen/umwelt/umwelt.php Measurement criteria) E: If yes, does it address the key  $oxed{oxed}$  Yes  $oxed{oxed}$  No impacts from their operations Please give details: Umweltbericht - Umweltbewertungsmatrix and their commitment to improvement? ☐ Yes ☒ No F: Does the site have a Biodiversity policy? (For guidance, please see Measurement criteria) X Yes No G: Is there any other sustainability systems present Please give details: PEFC, Blauer Engel such as Chain of Custody, Forest Stewardship Council (FSC), Marine Stewardship Council (MSC) etc.? Please detail. (For guidance, please see Measurement criteria) H: Have all legally required permits been shown? Please give details: Checked as part of ISO 14001 certification Please detail. I: Is there a documentation Yes □ No □ N/A Please give details: Dokumentation im KIP zu LAU- und HBV-Anlagen process to record hazardous chemicals used in the manufacturing process?

J: Is there a system for managing client's requirements and legislation in the destination countries regarding environmental and chemical issues?	☐ Yes ☑ No Please give details:	
K: Facility has reduction targets in place for environmental aspects e.g. water consumption and discharge, waste, energy and green-house gas emissions	∑ Yes  No     Please give details: EMS Objectives and Managementreview (Ziele und Managementbewertung)	
L: Facility has evidence of waste recycling and is monitoring volume of waste that is recycled.	∑ Yes  No     Please give details: See EMS-Report available in the internet / public	
M: Does the facility have a system in place for accurately measuring and monitoring consumption of key utilities of water, energy and natural resources that follows recognised protocols or standards	Yes No Please give details: See EMS-Report available in the internet / public	
N: Has the facility checked that any Sub-Contracting agencies or business partners operating on the premises have the appropriate permits and licences and are conducting business in line with environmental expectations of the facility?	☐ Yes ☐ No Please give details: Code of Conduct	
	Usage/Discharge analysis	
Criteria	Previous year: Please state period:2016	Current Year: Please state period:2017
Electricity Usage: Kw/hrs	0,789 KWh/kg Pappe 0,660 KWh/kg Pappe	
Renewable Energy Usage: Kw/hrs	Erneuerbarer Stromanteil 53,4 % Erneuerbarer Stromanteil von 51,1 %	
Gas Usage: Kw/hrs	2.453.955 Nm³ 2.545.479 Nm³	
Has site completed any carbon Footprint Analysis?		
If <b>Yes</b> , please state result	0,233 to CO2/to Pappe	0,234 to CO2/to Pappe

Audit company: TÜV NORD CERT GmbH



Water Sources: Please list all sources e.g. lake, river, and local water authority.	<ul><li>aus Oberflächenwasser</li><li>•</li></ul>	<ul><li>aus Oberflächenwasser</li><li></li></ul>
Water Volume Used: (m³)	209.000 m³	214.000 m³
Water Discharged: Please list all receiving waters/recipients.	<ul><li>kommunale Kläranlage Gernsbach</li></ul>	<ul><li>kommulae Kläranalge Gernsbach</li></ul>
Water Volume Discharged: (m³)	7.000 m³	6.100 m³
Water Volume Recycled: (m³)	nahezu geschlossener Kreislauf, nur 7.000 m³/Jahr Abwasser	nahezu geschlossener Kreislauf, nur 6.100 m³/Jahr Abwasser
Total waste Produced (please state units)	4.090 to	4.050 to
Total hazardous waste Produced: (please state units)	37 to	40,7 to
Waste to Recycling: (please state units)	99,2 % Verwertungsquote	98,9 % Verwertungsquote
Waste to Landfill: (please state units)	0,8 %	1,1 %
Waste to other: (please give details and state units)		
Total Product Produced (please state units)	21.613 to	22.291

Audit company: TÜV NORD CERT GmbH



#### 10C: Business Ethics - 4-Pillar Audit

(Click here to return to NC-table)

To be completed for a 4-Pillar SMETA Audit

### 10C. Compliance Requirements

10C.1 Businesses shall conduct their business ethically without bribery, corruption, or any type of fraudulent Business Practice.

10C.2 Businesses as a minimum must meet the requirements of local and national laws related to bribery, corruption, or any type of fraudulent Business Practices.

10C.3 Where it is a legal requirement, businesses must be able to demonstrate that they comply with all fiscal legislative requirements.

10C.4 Businesses shall have access to a transparent system in place for confidentially reporting, and dealing with unethical Business Ethics without fear of reprisals towards the reporter.

10C.5 Businesses should have a Business Ethics policy, covering bribery, corruption, or any type of fraudulent Business Practice,

10C.6 Businesses should have a designated person responsible for implementing standards concerning Business Ethics

10C.7 Suppliers should ensure that the staff whose job roles carry a higher level of risk in the area of ethical Business Practice e.g. sales, purchasing, logistics are trained on what action to take in the event of an issue arising in their area.

#### 10C. Guidance for Observations

10C.8 Businesses should communicate their Business Ethics policy, covering bribery, corruption, or any type of fraudulent Business Practice to all appropriate parties, including its own suppliers.

10C.9 Has the site recently been subject to (or pending) any fines/prosecutions for non-compliance to Business Ethics regulations. If so is there evidence that sustainable corrective actions have been implemented

Note for auditors and readers. This Business Ethics section is intended to take not more than 0.25 auditor days. It is an assessment not an audit.

#### **Current Systems and Evidence Examined**

To complete 'current systems' Auditors examine policies and written procedures in conjunction with relevant managers, to understand, and record what controls and processes are currently in place e.g. record what policies are in place, what relevant procedures are carried out, who is /are responsible for the management of this item of the code. Evidence checked should detail any documentary or verbal evidence shown to support the systems.

**Current systems:** The company communicate their business ethics policy, covering bribery and corruption to all appropriate parties, including its own suppliers via internet – so its public. This policy is made by Koehler paper and included the Katz company. The designated person responsible for Business Ethic is the CEO supported by several responsible persons like HR, H&S or EMS.

Evidence examined – to support system description (Documents examined & relevant comments. Include renewal/expiry date where appropriate):

Details: Interviews / Document review



Comments:

Any other comments:	
Non–compliance:	
1. Description of non-compliance:  NC against ETI/Additional Elements  NC against customer code:  NC against customer code:	Objective evidence observed: (where relevant please add photo numbers)
Local law and/or ETI/Additional Elements requirement:	
Recommended corrective action:	
2. Description of non-compliance:  NC against ETI/Additional Elements  NC against customer code:  NC against customer code:	cal
Local law and/or ETI/Additional elements requirement:	
Recommended corrective action:	
Observation	
Description of observation:	Objective evidence observed:
Local law or ETI/Additional elements requirement:	

Audit company: TÜV NORD CERT GmbH Report reference: 35229712 Date: 06.12.2018 Sedexglobal.com 7



Good examples observed:		
Description of Good Example (GE):		Objective Evidence Observed:
A: Does the facility have a Business Ethics Policy and is the policy communicated and applied internally, externally or both, as appropriate?	<ul><li>☑ Internal Policy</li><li>☑ Policy for third parties including</li><li>Please give details:</li></ul>	g suppliers
B: Does the site give training to relevant personnel (e.g. sales and logistics) on business ethics issues?	<ul><li></li></ul>	
C: Is the policy updated on a regular (as needed) basis?	<ul><li></li></ul>	
D: Does the site require third parties including suppliers to complete their own business ethics training		

# Other Findings Outside the Scope of the Code

#### **Community Benefits**

(Please list below any specific community benefits that the site management stated that they were involved in, for example, HIV programme, education, sports facilities)

- coffee, milk, water, fruit juices (in administration)
- Free mineral water (everywhere)
- 30 or 32 (for multi-shift) days holiday (tariff)
- Holiday pay 600 €
- Healthday
- Christmas bonus 13. Monthly salary
- Christmas Beer
- Voucher 40 € at accident-free department (per person)
- Christmas party
- 36 or 38 hours a week
- participation department party (40 € per person)
- Overtime is paid out!
- Anniversary bonus at 10 (300 €) 25 (750 €), 40 (1500 €) and 50 (1500 €) years
- Anniversary celebration from 25 years with spouse
- Company pension (very lucrative) 927.55 annually "given"
- Flexible working time accounts in the administration
- possibility of early retirement (partial retirement)
- Personal protective equipment and work clothes without additional payment



# **Appendix 1**

Comparison between ETI code and Customer's Supplier's Code. Any areas where a site complies with the Customer's Supplier Code, but not with the ETI code are discussed at the audit close out meeting and recorded on the CAPR. Note to supplier "for this customer it may not be necessary to complete corrective actions where NC's DO NOT meet the ETI code, but DO meet your customer's code. If the audit is shared with other customers who work to the ETI code or an equivalent international standard, corrective actions will be necessary."

**NOTE:** The provisions of the ETI base Code constitute minimum and not maximum standards, and this code should not be used to prevent companies from exceeding these standards. Companies applying the ETI Base Code are expected to comply with national and other applicable law and, where the provisions of law and the ETI Base Code address the same subject, to apply that provision which affords the greater protection.

**Instruction to Audit Company:** fill in the relevant clauses from the Customer Supplier Code - where applicable.

# ETI Code / Additional Elements

# Customer's Supplier Code equivalent

## 0.A. Universal Rights covering UNGP

# 0.A. Universal Rights covering UNGP

#### 0.A. Guidance for Observations

0.A.1 Businesses should have a policy, endorsed at the highest level, covering human rights impacts and issues, and ensure it is communicated to all appropriate parties, including its own suppliers. 0.A.2 Businesses should have a designated person responsible for implementing standards concerning Human rights

0.A.3 Businesses shall identify their stakeholders and salient issues.

0.A.4 Businesses shall measure their direct, indirect, and potential impacts on stakeholders (rights holders) human rights.

0.A.5 Where businesses have an adverse impact on human rights within any of their stakeholders, they shall address these issues and enable effective remediation.

0.A.6 Businesses shall have a transparent system in place for confidentially reporting, and dealing with human rights impacts without fear of reprisals towards the reporter.

# 0.B. Management Systems & Code Implementation

## 0.B. Management Systems & Code Implementation

0.1 Suppliers are expected to implement and maintain systems for delivering compliance to this Code.

Audit company: TÜV NORD CERT GmbH

Report reference: 35229712 Date: 06.12.2018 Sedexglobal.com

0.2 Suppliers shall appoint a senior member of management who shall be responsible for compliance with the Code. 0.3 Suppliers are expected to communicate this Code to all employees. 0.4 Suppliers should communicate this code to their own suppliers and, where reasonably practicable, extend the principles of this Ethical Code through their supply chain.	
ETI 1. Forced Labour	ETI 1. Forced Labour
<ul> <li>1.1 There is no forced, bonded or involuntary prison labour.</li> <li>1.2 Workers are not required to lodge "deposits" or their identity papers with their employer and are free to leave their employer after reasonable notice.</li> </ul>	
ETI 2. Freedom of association and the right to collective bargaining are respected	ETI 2. Freedom of association and the right to collective bargaining are respected
2.1 Workers, without distinction, have the right to join or form trade unions of their own choosing and to bargain collectively.  2.2 The employer adopts an open attitude towards the activities of trade unions and their organisational activities.  2.3 Workers' representatives are not discriminated against and have access to carry out their representative functions in the workplace.  2.4 Where the right to freedom of association and collective bargaining is restricted under law, the employer facilitates, and does not hinder, the development of parallel means for independent and free association and bargaining.	
ETI 3. Working conditions are safe and hygienic	ETI 3. Working conditions are safe and hygienic
3.1 A safe and hygienic working environment shall be provided, bearing in mind the prevailing knowledge of the industry and of any specific hazards. Adequate steps shall be taken to prevent accidents and injury to health arising out of, associated with, or occurring in the course of work, by minimising, so far as is reasonably practicable, the causes of hazards inherent in the working environment.  3.2 Workers shall receive regular and recorded Health & Safety training, and such training shall be repeated for new or reassigned workers.  3.3 Access to clean toilet facilities and to potable water, and, if appropriate, sanitary facilities for food storage shall be provided.	

<ul><li>3.4 Accommodation, where provided, shall be clean, safe, and meet the basic needs of the workers.</li><li>3.5 The company observing the code shall assign responsibility for Health &amp; Safety to a senior management representative.</li></ul>	
ETI 4. Child labour shall not be used	ETI 4. Child labour shall not be used
<ul> <li>4.1 There shall be no new recruitment of child labour.</li> <li>4.2 Companies shall develop or participate in and contribute to policies and programmes which provide for the transition of any child found to be performing child labour to enable her or him to attend and remain in quality education until no longer a child.</li> <li>4.3 Children and young persons under 18 shall not be employed at night or in hazardous conditions.</li> <li>4.4 These policies and procedures shall conform to the provisions of the relevant ILO Standards.</li> </ul>	
ETI 5. Living wages are paid	ETI 5. Living wages are paid
5.1 Wages and benefits paid for a standard working week meet, at a minimum, national legal standards or industry benchmark standards, whichever is higher. In any event wages should always be enough to meet basic needs and to provide some discretionary income. 5.2 All workers shall be provided with written and understandable information about their employment conditions in respect to wages before they enter employment and about the particulars of their wages for the pay period concerned each time that they are paid. 5.3 Deductions from wages as a disciplinary measure shall not be permitted nor shall any deductions from wages not provided for by national law be permitted without the expressed permission of the worker concerned. All disciplinary measures should be recorded.	
ETI 6. Working Hours are not excessive	ETI 6. Working Hours are not excessive
<ul> <li>6.1 Working hours must comply with national laws, collective agreements, and the provisions of 6.2 to 6.6 below, whichever affords the greater protection for workers. Sub-clauses 6.2 to 6.6 are based on international labour standards.</li> <li>6.2 Working hours, excluding overtime, shall be defined by contract, and shall not exceed 48 hours per week.</li> </ul>	

<ul> <li>6.3 All overtime shall be voluntary. Overtime shall be used responsibly, taking into account all the following: the extent, frequency and hours worked by individual workers and the workforce as a whole. It shall not be used to replace regular employment. Overtime shall always be compensated at a premium rate, which is recommended to be not less than 125% of the regular rate of pay.</li> <li>6.4 The total hours worked in any 7 day period shall not exceed 60 hours, except where covered by clause 6.5 below.</li> <li>6.5 Working hours may exceed 60 hours in any 7 day period only in exceptional circumstances where all of the following are met: <ul> <li>this is allowed by national law;</li> <li>this is allowed by a collective agreement freely negotiated with a workers' organisation representing a significant portion of the workforce;</li> <li>appropriate safeguards are taken to protect the workers' health and safety; and</li> <li>The employer can demonstrate that exceptional circumstances apply such as unexpected production peaks, accidents or emergencies.</li> </ul> </li> <li>6.6 Workers shall be provided with at least one day off in every 7 day period or, where allowed by national law, 2 days off in every 14 day period.</li> </ul>	
ETI 7. No discrimination is practised	ETI 7. No discrimination is practised
7.1 There is no discrimination in hiring, compensation, access to training, promotion, termination or retirement based on race, caste, national origin, religion, age, disability, gender, marital status, sexual orientation, union	
membership or political affiliation.	
membership or political affiliation.  ETI 8. Regular employment is provided	ETI 8. Regular employment is provided

provide regular employment, nor shall any such obligations be avoided through the excessive use of fixed-term contracts of employment. Additional Elements: Responsible Recruitment 8.3 Suppliers have full understanding of the entire recruitment process and assess all labour recruiters and intermediaries against legal and/or ethical requirements. 8.4 There are effective management systems in place to identify and monitor the hiring and management of all migrant workers, contract workers, agency workers, temporary or casual labour The supplier shall implement processes to enable adequate control over agencies with regards the above points and related legislation. 8.5 Employment agencies must only supply workers registered with them. 8.6 Workers pay no recruitment fee at any stage of the recruitment process. 8.7 Worker contracts accurately reflect the agreed payment and terms in the recruitment process and are understood and signed by workers. 8A: Sub-Contracting and Homeworking 8A: Sub-Contracting and Homeworking 8A.1 There should be no sub-contracting unless previously agreed with the main client. 8A.2 Systems and processes should be in place to manage sub-contracting, homeworking and external processing. ETI 9. No harsh or inhumane treatment is allowed ETI 9. No harsh or inhumane treatment is allowed 9.1 Physical abuse or discipline, the threat of physical abuse, sexual or other harassment and verbal abuse or other forms of intimidation shall be prohibited. Additional elements: 9.2 companies should provide access to a confidential grievance mechanism for all workers 10. Other Issue areas: 10A: Entitlement to Work and **Immigration Additional Elements** 10A.1 Only workers with a legal right to work shall be employed or used by the supplier. 10A.2 All workers, including employment agency staff, must be validated by the supplier for their legal right to work by reviewing original documentation. 10. Other issue greas 10B2: Environment 2-Pillar

10B2.1 Suppliers must comply with the requirements of local and international laws and regulations including having necessary permits.

10B2.2 The supplier should be aware of and comply with their end clients' environmental requirements.

Note for auditors and readers, This is not a full environmental assessment but a check on basic systems and management approach.

SMETA Extra Sections for 4 Pillar Audit:	SMETA Extra Sections for 4 Pillar Audit:
Environment Section	Environment Section
B.4. Compliance Requirements  10B4.1 Businesses as a minimum must meet the requirements of local and national laws related to environmental standards.  10B4.2 Where it is a legal requirement, businesses must be able to demonstrate that they have the relevant valid permits including for use and disposal of resources e.g. water, waste etc.  10B4.3 Businesses shall be aware of their end client's environmental standards/code requirements  10B4.4 Suppliers should have an environmental policy, covering their environmental impact, which is communicated to all appropriate parties, including its own suppliers.  10B4.5 Suppliers shall be aware of the significant environmental impact of their site and its processes.  10B4.6 The site should measure its impacts, including continuous recording and regular reviews of use and discharge of natural resources e.g. energy use, water use (see 4-pillar audit report and audit checks for details).  10B4.7 Businesses shall make continuous improvements in their environmental performance.  10B4.8 Businesses shall have available for review any environmental certifications or any environmental management systems documentation  10B4.9 Businesses should have a nominated individual responsible for co-ordinating the site's efforts to improve environmental performance.  B4. Guidance for Observations  10B4.10 Suppliers should have completed the appropriate section of the SAQ and made it available to the auditor.  10B4.11 Has the site recently been subject to (or pending) any fines/prosecutions for noncompliance to environmental regulations.	
Business Practices Section	

Audit company: TÜV NORD CERT GmbH Report reference: 35229712 Date: 06.12.2018 Sedexglobal.com 79

### 10C. Compliance Requirements

10C.1 Businesses shall conduct their business ethically without bribery, corruption, or any type of fraudulent Business Practice.

10C.2 Businesses as a minimum must meet the requirements of local and national laws related to bribery, corruption, or any type of fraudulent Business Practices.

10C.3 Where it is a legal requirement, businesses must be able to demonstrate that they comply with all fiscal legislative requirements.

10C.4 Businesses shall have access to a transparent system in place for confidentially reporting, and dealing with unethical Business Ethics without fear of reprisals towards the reporter.

10C.5 Businesses should have a Business Ethics policy, covering bribery, corruption, or any type of fraudulent Business Practice,

10C.6 Businesses should have a designated person responsible for implementing standards concerning Business Ethics

10C.7 Suppliers should ensure that the staff whose job roles carry a higher level of risk in the area of ethical Business Practice e.g. sales, purchasing, logistics are trained on what action to take in the event of an issue arising in their area.

#### 10C. Guidance for Observations

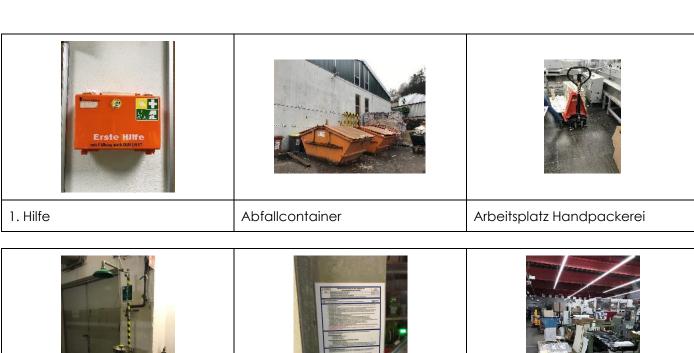
10C.8 Businesses should communicate their Business Ethics policy, covering bribery, corruption, or any type of fraudulent Business Practice to all appropriate parties, including its own suppliers. 10C.9 Has the site recently been subject to (or pending) any fines/prosecutions for noncompliance to Business Ethics regulations. If so is there evidence that sustainable corrective actions have been implemented.



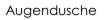
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- 2) Open the image file you wish to edit.
- 3) Click the 'Image' Menu at the top and select "Stretch/Skew Image".
- 4) Choose a percentage figure to resize the image: to avoid distortion, choose the same percentage for horizontal and vertical stretch. Click OK.
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  - Save As ipeg (this provides compression to make the file smaller).
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Betriebsanweisung



Druckerei









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